



# APE SERVICE BULLETIN

## DEEP FOUNDATION SOLUTIONS

VIBRATORY HAMMER • POWER UNIT • AUGER SYSTEMS • DIESEL & HYDRAULIC HAMMERS  
• DRILL RIGS • HYDRAULIC PILING RIGS • WICK DRAIN INSTALLERS • LEAD SYSTEMS



## REFUSAL CRITERIA FOR APE DIESEL AND HYDRAULIC IMPACT HAMMERS

When operating the hammer, do not exceed 10 blows per inch or 120 blows per foot.

In cases of setting the pile it is permitted to increase the blow count to 250 blows per foot, but for no more than one foot of driving penetration and no more than 1/4" of rebound per blow.

Pile inspectors should consult the APE factory for permission (Approval Letter) to exceed these limits.

Failure to do so will void the warranty



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